Appl. No. 09/822,573 Amdt. dated September 13, 2004 Reply to Office Action of July 27, 2004

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings of claims in the application:

Listing of Claims:

Claims 1-9 (canceled).

1 10. (Currently amended) A vibratable aperture plate comprising: 2 a plate body having a top surface, a bottom surface, and a plurality of apertures 3 extending from the top surface to the bottom surface, wherein each aperture is defined by a 4 tapered portion which tapers inward from the bottom surface toward the top surface and a flared 5 portion that extends from the top surface toward the bottom surface and that flares away from the 6 tapered portion, and wherein the flared portion and the tapered portion have the same share an 7 axis of symmetry such that when a liquid is supplied to the bottom surface and the aperture plate 8 is vibrated, liquid droplets are ejected through the flared portion, wherein the plate body is 9 electroformed to produce the apertures, and wherein the tapered portion at an intersection 10 with the flared portion has a size in the range from about 1 micron to about 10 microns. 1 11. (Original) An aperture plate as in claim 10, wherein the plate body is 2 constructed from materials selected from a group consisting of palladium, palladium nickel and 3 palladium alloys. 1 12. (Original) An aperture plate as in claim 10, wherein the plate body 2 includes a portion that is dome shaped in geometry. 1 13. (Original) An aperture plate as in claim 10, wherein the plate body has a 2 thickness in the range from about 20 microns to about 70 microns. 1 14. (Original) An aperture plate as in claim 10, wherein the apertures have an 2 exit angle that is in the range from about 41° to about 49°.

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Claims 15-30 (canceled).

1	31. (Currently amended) An <u>vibratable</u> aperture plate comprising:
2	a plate body having a top surface, a bottom surface, and a plurality of apertures
3	extending from the top surface to the bottom surface, wherein the apertures each include an
4	upper portion and a lower portion, wherein the lower portion extends upwardly from the bottom
5	surface and is generally concave in geometry, and wherein the upper portion is tapered in a
6	direction from the top surface to the bottom surface and intersects at an intersection with the
7	lower portion which flares outward such that when a liquid is supplied to the top surface and the
8	aperture plate is vibrated, liquid passes through the upper portion and is ejected through the
9	lower portion as liquid droplets, wherein the plate body is electroformed to produce the
10	apertures, and wherein the upper portion at the intersection has a size in the range from
11	about 1 micron to about 10 microns.
1	32. (Currently amended) An aperture plate as in claim 31, wherein upper
2	portion has an angle of taper that is in the range from about 30° to about 60° at the intersection
,3	with the lower portion, and a diameter that is in the range from about 1 micron to about 10
4	microns at the intersection with the lower portion.
1	. 33. (Original) An aperture plate as in claim 32, wherein the lower portion has
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2	a diameter at the lower surface that is in the range from about 20 microns to about 200 microns, a
3	height in the range from about 4 microns to about 20 microns.
1	34. (Currently amended) An aperture plate as in claim 31, wherein the bottom
2	surface is adapted to receive a liquid, and wherein the plate body is vibratable to eject liquid
3	droplets from the front top surface.
	Claims 35-36 (canceled).

has a height that is approximately one-third of the thickness of the plate body.

(Amended) An aperture plate as in claim 10, wherein the flared portion

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1 38. (Previously added) An aperture plate as in claim 10, wherein the plate

2 body has a thickness of at least about 20 microns.